#### INTERNATIONAL SEARCH REPORT

International application No.

PCT/JP2004/008580

A.	CLASS	IFICAT	TON OF	SUBJE	ECT N	/ATT	ER
	Tnt	$C1^7$	ROSK	20/1	2		

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

B23K20/12 Int.Cl7

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

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1922-1996

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1994-2004

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Form PCT/ISA/210 (second sheet) (January 2004)

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
$\frac{X}{Y}$	JP 2000-153374 A (Hitachi, Ltd.), 06 June, 2000 (06.06.00), Detailed explanation of the invention; Par. Nos. [0010] to [0012], [0024]; Fig. 6 (Family: none)	1-2,6,20 3-5,17-18 7-12
¥ A	GB 2306366 A (THE WELDING INSTITUTE), 07 May, 1997 (07.05.97), Page 13, lines 17 to 23; Figs. 9A to 9B (Family: none)	1-2,4-20,22
$\frac{X}{Y}$	JP 2002-66760 A (Mazda Motor Corp.), 05 March, 2002 (05.03.02), Column 5, lines 24 to 41; column 6, lines 4 to 46; column 7, lines 20 to 48; Figs. 8, 10 to 13 (Family: none)	10-12,15-16 13-14 1-9,17-22

#### See patent family annex. Further documents are listed in the continuation of Box C. later document published after the international filing date or priority Special categories of cited documents: document defining the general state of the art which is not considered to be of particular relevance date and not in conflict with the application but cited to understand the principle or theory underlying the invention document of particular relevance; the claimed invention cannot be earlier application or patent but published on or after the international considered novel or cannot be considered to involve an inventive filing date step when the document is taken alone document which may throw doubts on priority claim(s) or which is document of particular relevance; the claimed invention cannot be cited to establish the publication date of another citation or other considered to involve an inventive step when the document is combined with one or more other such documents, such combination special reason (as specified) document referring to an oral disclosure, use, exhibition or other means being obvious to a person skilled in the art document published prior to the international filing date but later than "P" document member of the same patent family the priority date claimed Date of mailing of the international search report Date of the actual completion of the international search 03 September, 2004 (03.09.04) 21 September, 2004 (21.09.04) Authorized officer Name and mailing address of the ISA/ Japanese Patent Office Telephone No.

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International application No.

PCT/JP2004/008580

Commutation	). DOCUMENTS CONSIDERED TO BE RELEVANT	
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No
Y A	JP 2001-314982 A (Kawasaki Heavy Industries, Ltd.), 13 November, 2001 (13.11.01), Detailed explanation of the invention; Par. Nos. [0023] to [0024]; Fig. 2 & EP 1153694 A2	1-3,6-22
$\frac{Y}{A}$	JP 10-230376 A (Showa Aluminum Corp.), 02 September, 1998 (02.09.98), Claim 1; Figs. 1, 3 (Family: none)	1-16,18-22
<u>Y</u> A	JP 2002-126881 A (Kawasaki Heavy Industries, Ltd.), 08 May, 2002 (08.05.02), Claims 1 to 3; detailed explanation of the invention; Par. Nos. [0010] to [0013]; Figs. 1 to 4 (Family: none)	13-14,18 1-12,15-17, 19-22
$\frac{X}{A}$	JP 2003-136256 A (Mazda Motor Corp.), 14 May, 2003 (14.05.03), Claims 1 to 4; Fig. 3 (Family: none)	7,9,19,22 1-6,8,10-18 20-21
Α	JP 2001-321967 A (Sumitomo Light Metal Industries, Ltd.), 20 November, 2001 (20.11.01), Claim 4 (Family: none)	1-22
E,A	JP 2003-260573 A (Kawasaki Heavy Industries, Ltd.), 16 September, 2003 (16.09.03), Column 10, lines 4 to 22; Fig. 10 (Family: none)	1-22
E,A	JP 2004-174508 A (Kawasaki Heavy Industries, Ltd.), 24 June, 2004 (24.06.04), Detailed explanation of the invention; Par. Nos. [0181] to [0188]; Figs. 32 to 34 (Family: none)	1-22